

Cellular Profiles



Moosgumiprofile

MILESTONES	1
MANAGEMENT STRUCTURES	2
CELLULAR RUBBER PROFILES	3
ROUND CORDS	4
RECTANGULAR PROFILES	4
TUBES	4
K - PROFILES	5
O - PROFILES	7
T - PROFILES	9
U - PROFILES	10
V - PROFILES	14
OTHER PROFILES	16
ÜBERSICHT	1
ORGANISATIONSSHEMA	2
MOOSGUMMIPROFILE	3
RUNDSCHNÜRE	4
VIERKANTPROFILE	4
SCHLÄUCHE	4
K - PROFILE	5
O - PROFILE	7
T - PROFILE	9
U - PROFILE	10
V - PROFILE	14
SONDERPROFILE	16

Historical Background

SAVA has been producing industrial rubber products and tyres ever since 1920 when the company ATLANTA had been established in Kranj.

The Profiles Programme

- 1970 - start of rubber profiles production in Sava Kranj
- 1978 - start up of the 1st LCM line for rubber profiles production
- 1995 - establishing own sales company in Germany Sava Trade GmbH
- 1997 - reorganisation of the profiles programme
- 1998 - obtaining BS EN ISO 9001 certification
- 1998 - start up of a new, 5th line for profiles production
- 1999 - completing the programme with sponge rubber profiles
- 2000 - Obtaining the SIST ISO 14001 certificate
- 2000 - Start-up of a new LCM line
- 2004 - Start-up of a new, fifth, LCM line, the tenth rubber profile manufacturing line

SAVA d.d. Aktiengesellschaft

SAVA produziert Gummiprodukte und Reifen schon seit 1920, als die Firma ATLANTA in Kranj gegründet wurde.

Geschäftsbereich Gummiprofile

- 1970 - Beginn der Produktion von Gummiprofilen bei Sava
- 1978 - Inbetriebnahme der ersten LCM-Produktionslinie für die Herstellung von Gummiprofilen
- 1995 - Gründung eines Vertriebsunternehmens in Deutschland Sava Trade GmbH
- 1997 - Reorganisation von Gummiprofilen
- 1998 - Zertifizierung gemäß BS EN ISO 9001
- 1998 - Inbetriebnahme der fünften Produktionslinie
- 1999 - Programmerweiterung durch den Produktbereich Moosgummiprofile
- 2000 - Zertifizierung gemäß SIST ISO 14001 Norm
- 2000 - Inbetriebnahme einer neuen LCM Linie
- 2004 - Inbetriebnahme einer neuen, fünften, LCM Linie, zehnter Linie für Herstellung von Gummiprofilen

SAVA, d.d. - HOLDING

BOARD OF MANAGEMENT VORSTAND

ACTIVE MANAGEMENT & FINANCIAL INVESTMENTS ACTIVES MANAGEMENT UND FINANZANLAGEN

RUBBER MANUFACTURING GUMMIVERARBEITUNG AUSSENHANDELSNETZ	CHEMICALS CHEMIE	TRADE HANDEL	TOURISM TOURISMUS	REAL ESTATE IMMOBILIEN	INVESTMENT FINANCE INVESTITIONSFINANZEN
SAVATECH, d.o.o., Kranj	TEOL, d.d., Ljubljana - 97%	SAVA TRADE, d.d., Ljubljana - 93%	GOLF IN KAMP BLED, d.d., Bled - 91%	SAVA IP, d.o.o., Ljubljana	INVESTMENTS IN FIXED ASSETS Investitionen in Anlagen
SAVA ROL, d.o.o., Zagreb - 76%			GRAND HOTEL TOPLICE, d.o.o., Bled - 95%	SAVA MEDICAL IN STORITVE, d.o.o., Kranj	INVESTMENTS IN INNOVATIVE PROJECTS: Investitionen in innovative projekte
SAVA-SCHÄFER, d.o.o., Kranj - 50%		MG Market Ljubljana - 74,5%	GOLF IN PARK HOTELI BLEJ, d.o.o., Bled - 87%		- Limb, d.o.o., Ptuj - 38%* - Gea Sol International, d.o.o., Kranj - 100%
SAVA-GTI, d.o.o., Ptuj			TERME 3000, d.d., Moravske toplice - 95%		FINANCIAL INVESTMENTS FINANZANLAGEN
FOREIGN TRADE NETWORK AUSSENDIENST			TERME LENDAVA, d.d. Lendava - 93%		INSTITUTIONS INSTITUTIONEN
SAVA NOVA, d.o.o., Zagreb			TERME PTUJ, d.o.o. Ptuj - 72%		
SAVA TRADE, Gmbh, München			ZDRAVILIŠČE RADENCI, d.o.o., Radenci - 100%		
SAVA TRADE, Sp.z.o.o., Warszawa					
SAVA TRADE, s.r.o., Praha					
SAVATECH TRADE, Ltd, London					
SAVA TRADE, Inc, Port Orange - 95%					

DIVISION BEREICHE

Companies under 100% Sava, d.d. ownership

Companies under majority Sava, d.d. ownership

* Acquiring a majority share in the Limb, d.o.o. company is planned for 2005

Companies under 100% Sava, d.d. ownership

Companies under majority Sava, d.d. ownership

* Erwerb eines Mehrheitsanteiles in Limb d.o.o. ist für 2005 geplant

Cellular Rubber Profiles Moosgummiprofile

The problems of sealing, vibration muffling and insulation against cold or heat have been solved by profiles made of cellular rubber. We have developed ethylene-, propylene- and chloroprene-based rubber compounds used for manufacturing products satisfying even the most demanding designer. In February 1998 the Bureau Veritas Quality International certified the development, the production and the sales of rubber profiles according to the BS EN ISO 9001 quality standard, in December 2000 we were certified with the ISO 9001 standard. In 2001 Savatech obtained the environmental certificate ISO 14001 and in 2004 OHSAS 18001, which verifies that Savatech operates in accordance with the occupational health and safety standards.

Cellular rubber profiles are made of porous rubber, having a mixed cellular structure, a smooth closed surface and a low specific weight. Their compressibility, softness, elasticity and adaptability to uneven surfaces ensure for an almost ideal tightening. They are resistant to weather influences, ozone, ageing, heat, cold and varied mineral oils. They are flexible and highly elastic, and have many other favourable chemical and physical properties. Some of these products are made in self-adhesive version, as well.

Cellular rubber profiles are classified into different groups according to their shape and purpose.

Die Moosgummiprofile eignen sich als ideale Lösung bei Abdichtung, Vibrationen, Dämpfung und Isolation gegen Kälte und Hitze. Für die Fertigung von Profilen haben wir die Gummimischungen auf Basis von Äthylen, Propylen und Chloropren entwickelt, welche sich für meist anspruchsvolle Anwendungszwecke eignen.

Im Februar 1998 sind die Entwicklung, Produktion und Verkauf von Gummiprofilen gemäß der Qualitätsnorm BS EN ISO 9001 von Bureau Veritas Quality International zertifiziert worden, und im Dezember 2000 gemäß der ISO 9001 Norm. In 2001 erhielt die Fa. Savatech das Umweltschutzzertifikat ISO 14001 und in 2004 noch OHSAS 18001, welches verifiziert, dass die Tätigkeit der Fa. Savatech im Einklang mit der Arbeitsschutznorm ist.

Die Moosgummiprofile sind aus porösem Gummi gefertigt mit gemischter Zellstruktur, glatter und geschlossener Oberfläche und niedrigem spezifischen Gewicht. Dank ihrer Kompressibilität, Weichheit, Elastizität und Anpassungsfähigkeit an unebene Flächen lassen sich die Abdichtungsprobleme hervorragend lösen. Die Moosgummiprofile sind gegen Witterungseinflüsse, Ozon, Alterung, Kälte und unterschiedliche Mineralöle beständig. Sie sind biegsam und hochelastisch und zeichnen sich auch durch andere chemische und physische Eigenschaften aus. Einige von Profilen sind auch selbstklebend.

Mit Bezug auf die Form und den Einsatzzweck sind die Moosgummiprofile in unterschiedliche Gruppen eingeteilt.

MATERIAL SELECTION QUALITÄTEN

When selecting the rubber quality special requirements in connection with physical and chemical properties, as well as temperature range of application shall be strictly followed.

Bei der Auswahl der Gummiqualität sollen Spezialforderungen in Verbindung mit den physischen und chemischen Eigenschaften sowie dem Temperaturbereich strikt beachtet werden.

Material Material	Special properties Eigenschaften	Temperature range of application (°C) Temperaturbeständigkeit (°C)		
		from von	to bis	short-term kurz-fristig
ethylene-propylene EPDM-Kautschuk	resistance to weather, ozone, ageing, hot air hervorragende Alterungs-, Witterungs-, UV / Ozon-Beständigkeit	- 35	110	150
chloroprene (CR) CR-Kautschuk	self - extinguishing, resistance to ageing, weather, hot air, ozone, salt water; partly to mineral oils selbstverlöschend; gute Alterungs-, Witterungs-, UV / Ozon-Beständigkeit beständig gegen Salzwasser und teilweise gegen Mineralöle	- 35	110	130

HARDNESS HÄRTE

The hardness of cellular rubber is from 15° Shore A to 25° Shore A.

The hardness tolerance amounts normally up to ±5° Sh.

Wir fertigen Moosgummiprofile von 15°Shore A bis 25°Shore A. Die Härtetoleranz beträgt normal ±5°Sh.



COLOUR FARBEN

EPDM cellular profiles are manufactured in black, grey, brown, white and red colours.

CR cellular rubber profiles are manufactured in black colour only.

EPDM Moosgummiprofile: - schwarz, grau, braun, weiß, rot

CR Moosgummiprofile: - schwarz



DIMENSION TOLERANCES MAßTOLERANZEN

The dimension tolerances of cellular rubber profiles are within the limits allowed by the ISO 3302-1

E3 class. In individual cases the dimension tolerances are within the limits of E2 class.

Wir fertigen Moosgummiprofile standardmäßig nach ISO 3302-1 Klasse E3.

Auf Wunsch ist auch die Fertigung nach ISO 3302-1 Klasse E2 möglich.

Dimension (mm) Dimension (mm)	Tolerance (± mm), Class E3 Toleranz (±mm), Klasse E3	Tolerance (± mm), Class E2 Toleranz (±mm), Klasse E2
1.5 - 2.5	0.50	0.35
2.5 - 4	0.70	0.40
4.0 - 6.3	0.80	0.50
6.3 - 10	1.00	0.70
10 - 16	1.30	0.80
16 - 25	1.60	1.00
25 - 40	2.00	1.30
40 - 63	2.50	2.00
63 - 100	3.20	1.60

Dimension (mm) Dimension (mm)		Class L1 ±(mm) Klasse L1 ± (mm)	Class L2 ±(mm) Klasse L2 ± (mm)	Class L3 ±(mm) Klasse L3 ± (mm)
from von	to bis			
0	40	0.7	1.0	1.6
40	63	0.8	1.3	2.0
63	100	1.0	1.6	2.5
100	160	1.3	2.0	3.2
160	250	1.6	2.5	4.0
250	400	2.0	3.2	5.0
400	630	2.5	4.0	6.3
630	1000	3.2	5.0	10.0
1000	1600	4.0	6.3	12.5
1600	2500	5.0	10.0	16.0
2500	4000	6.3	12.5	20.0
4000		0.16 %	0.32 %	0.50 %

Cutting at length according to the standard ISO 3302-1, L3 class.

Für das Zuschneiden von Fixlängen gilt die

Toleranz nach ISO 3302-1 Klasse L3.

ORDERING PROFILES

When ordering profiles, please quote:

- profile design containing characteristic dimensions
- drawing of the location and mode of application
- chemical and physical effects on the profile
- required quantity
- length
- packaging.

When ordering the profiles by samples, the profiles are manufactured according to sample dimensions. For each successive order, it is necessary to quote the profile code only. In this catalogue everything could not be presented. If you have special wishes, if you want to order profiles having different dimensions, shapes, narrower tolerances etc. please call or write. We will meet your wishes, certainly

Erfolgt die Bestellung anhand eines Musters, so wird das Profil nach den Abmessungen des Musters angefertigt. Bei jeder folgenden Bestellung genügt es, die Profil-Kode anzugeben. Haben Sie Sonderwünsche oder möchten Sie Profile anderer Dimensionen, Formen und engerer Toleranzen, schreiben Sie uns oder rufen Sie uns an. Wir werden Ihren Wünschen gerne nachkommen..

PROFILE SHAPES

The profiles are ranged as to their shape and purpose into several groups:

- CORDS
- RECTANGULAR PROFILES
- TUBES
- K - PROFILES
- O - PROFILES
- T - PROFILES
- U - PROFILES
- V - PROFILES
- OTHER PROFILES

CORDS

Cords are manufactured in diameter from 2 up to 60 mm in black colour and diameter from 2 up to 20 mm in any other colour.

RECTANGULAR PROFILES

Designation: a x b (mm)

Rectangular profiles are manufactured in the following dimensions:

- from 2 x 5 mm up to 50 x 50 mm in black colour - EPDM
- from 2 x 5 mm up to 20 x 40 mm in black colour - CR
- from 2 x 5 mm up to 15 x 20 mm in any other colour - EPDM

VIERKANTPROFILE

Bezeichnung: a x b (mm)

Vierkantprofile werden in folgenden Dimensionen gefertigt:

- von 2 x 5 mm bis 50 x 50 mm in schwarzer Farbe EPDM
- von 2 x 5 mm bis 20 x 40 mm in schwarzer Farbe CR
- von 2 x 5 mm bis 15 x 20 mm in anderen Farben EPDM

TUBES

Designation: outer / inner diameter (mm)

Dimensions: max 48 / min 3

Rubber quality: EPDM, CR

Colour: EPDM black, grey and colour shades,
CR black

SCHLÄUCHE

Bezeichnung: Außen- / Innendurchmesser (mm)

Dimensionen: max. 48/min. 3

Gummiqualität: EPDM, CR

Farben: EPDM schwarz, grau und Farbtönungen
CR schwarz

PROFILBESTELLUNG

Bei Bestellung von Profilen geben Sie folgendes an:

- Profilzeichnung mit charakteristischen Maßen,
- Skizze der Einbaustelle und -weise,
- chemische und physikalische Einflüsse,
- benötigte Menge,
- Länge,
- Verpackungsart.

PROFILFORMEN

Mit Bezug auf Form und Einsatzzweck werden die Profile in einzelne Gruppen aufgeteilt:

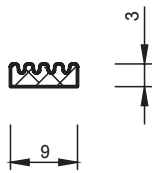
- RUNDSCHNÜRE
- VIERKANTPROFILE
- SCHLÄUCHE
- K - PROFILE
- O - PROFILE
- T - PROFILE
- U - PROFILE
- V - PROFILE
- SONDERPROFILE

RUNDSCHNÜRE

Rundschnüre werden in Durchmesser von 2 bis 60 mm in schwarzer Farbe und Durchmesser von 2 bis 20 mm in anderen Farben hergestellt.

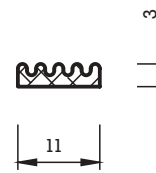
Dimensions (mm)	Dimension (mm)	
Ø 9 / 3	Ø 18 / 10	Ø 28 / 12
Ø 10 / 6	Ø 20 / 9.5	Ø 30 / 9
Ø 12 / 5	Ø 20 / 10	Ø 30 / 10
Ø 13 / 5	Ø 20 / 12	Ø 30 / 12
Ø 13 / 8	Ø 20 / 12.5	Ø 30 / 16
Ø 13.5 / 4	Ø 22 / 7	Ø 30 / 19
Ø 13.5 / 5	Ø 22 / 8	Ø 32 / 10
Ø 13.5 / 9.5	Ø 22 / 10	Ø 32 / 12
Ø 14 / 7	Ø 24 / 12	Ø 34 / 22
Ø 14 / 8	Ø 24 / 14	Ø 35 / 15
Ø 14 / 10	Ø 25 / 10	Ø 35 / 18
Ø 15 / 9	Ø 25 / 15	Ø 36 / 18
Ø 17 / 9	Ø 25 / 16	Ø 36 / 22.5
Ø 18 / 8	Ø 25 / 19	Ø 36 / 24
Ø 18 / 8.5	Ø 26 / 12	Ø 46 / 20
Ø 18 / 9	Ø 26 / 16	Ø 48 / 22
Ø 18 / 8.5	Ø 26 / 18	
Ø 18 / 9	Ø 28 / 9	

03 013 E



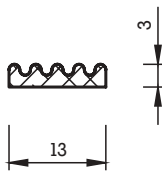
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03 009 E



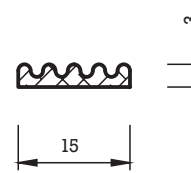
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03 010 E



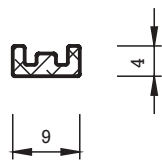
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03 011 E



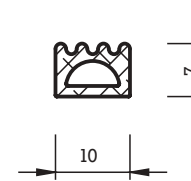
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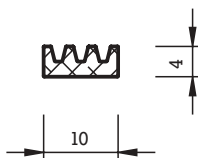
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03 038 E



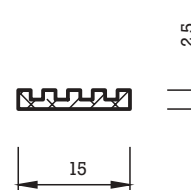
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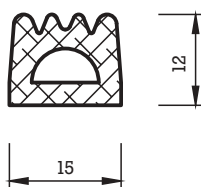
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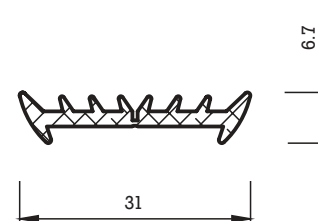
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03 085 E



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03 092 E

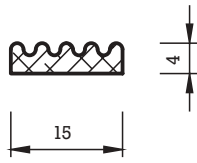


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K - Profiles

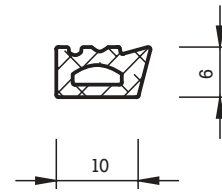
K - Profile

03 116 E



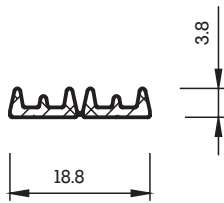
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03 123 E



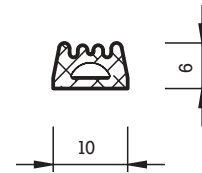
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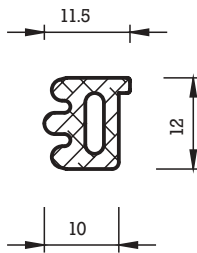
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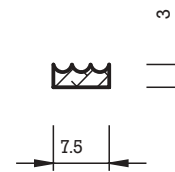
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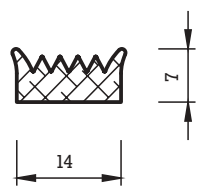
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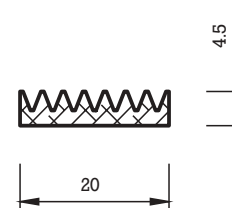
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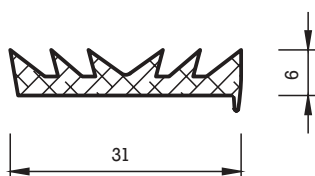
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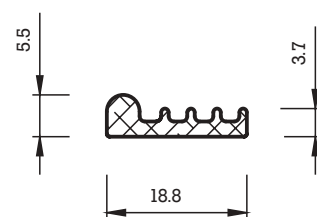
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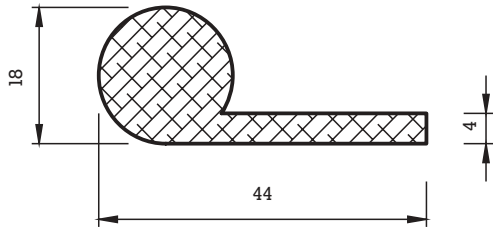
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03 145 E



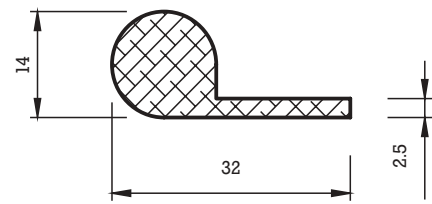
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04 001 E



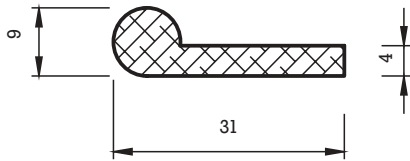
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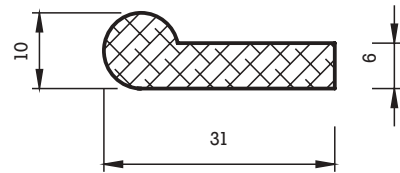
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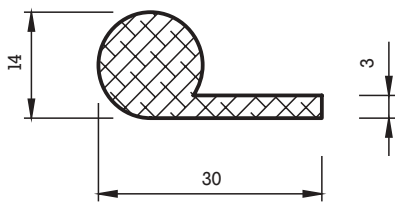
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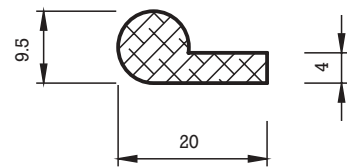
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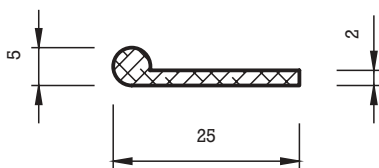
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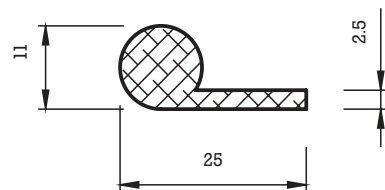
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04 010 E



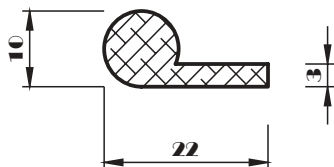
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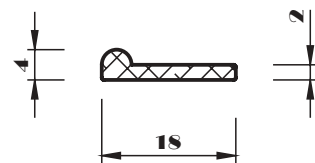
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04 025 E



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04 051 E

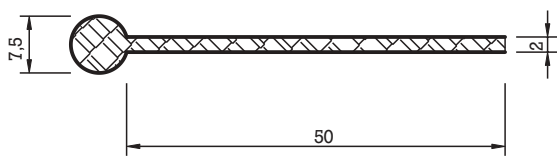


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O - Profiles

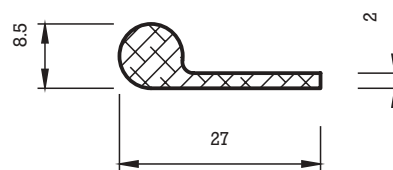
O - Profile

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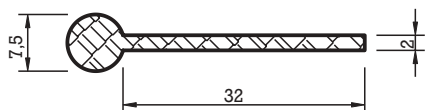
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04 020 E



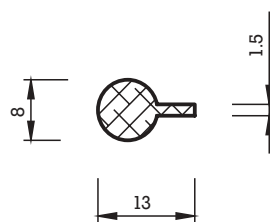
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04 058 E



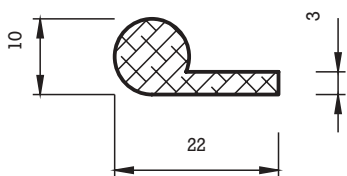
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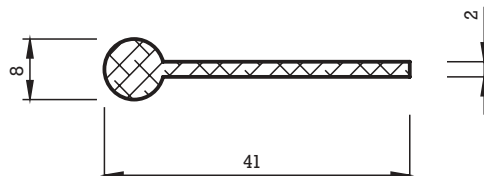
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04 025 E



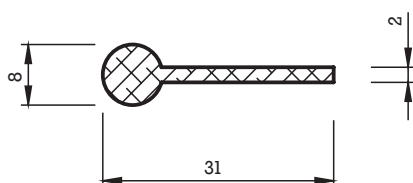
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04 036 E



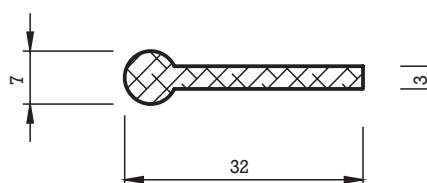
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04 031 E



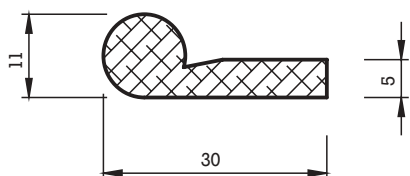
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04 038 E



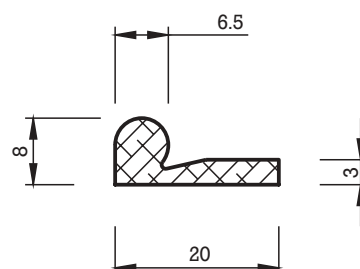
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04 040 E



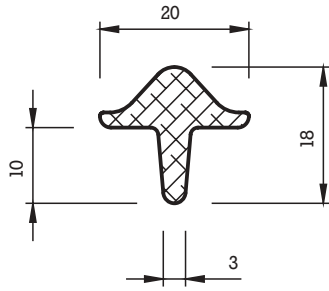
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04 019 E



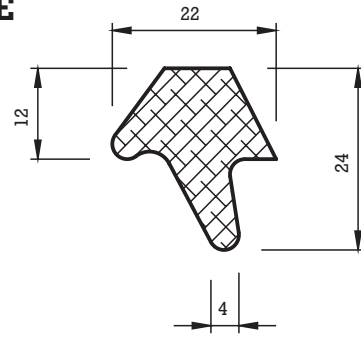
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05 001 D



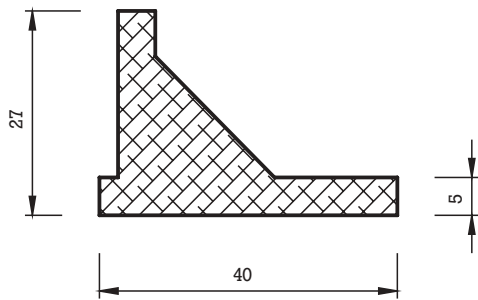
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05 002 E



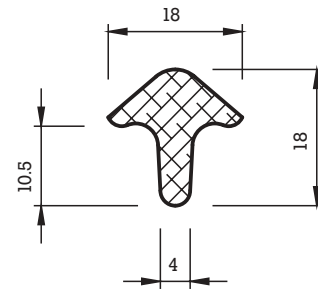
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05 005 D



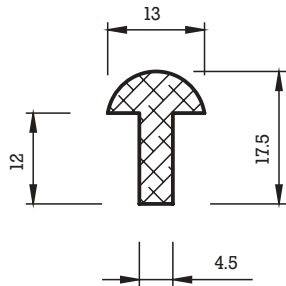
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05 014 E



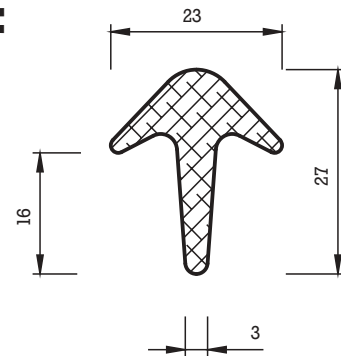
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05 013 E



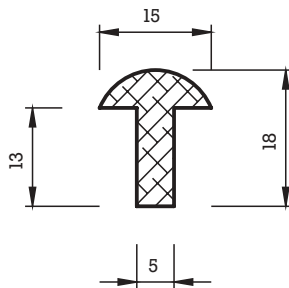
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05 037 E



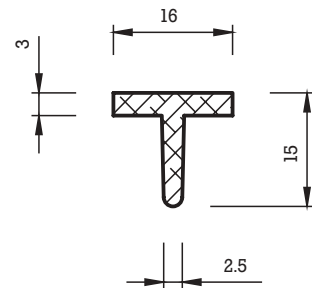
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05 031 E



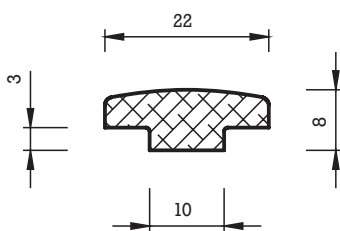
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05 018 E



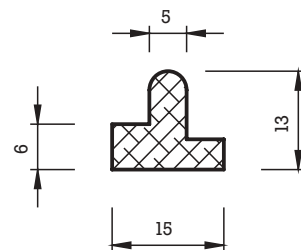
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05 038 E



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05 025 E

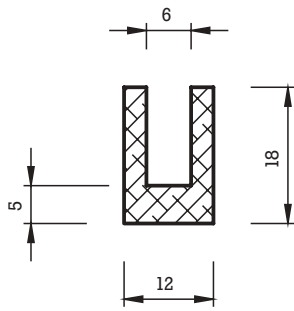


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U - Profiles

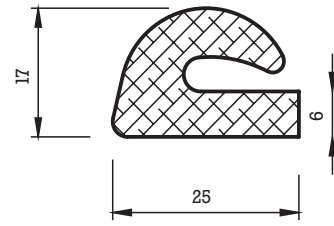
U - Profile

06 002 D



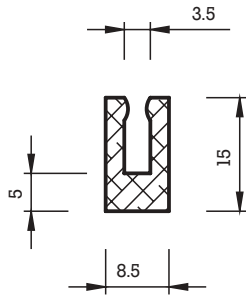
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06 003 E



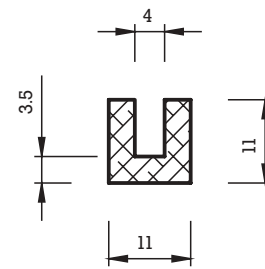
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06 005 D



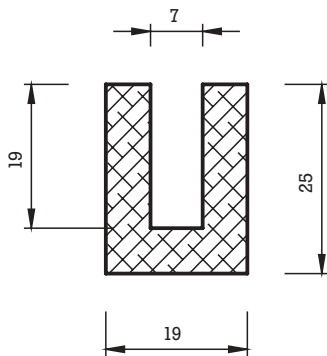
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06 026 E



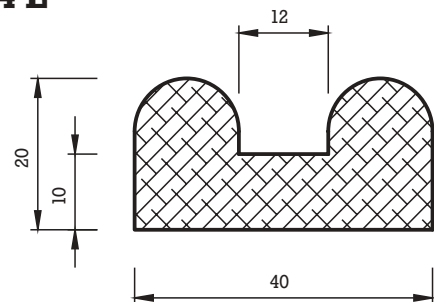
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06 019 E



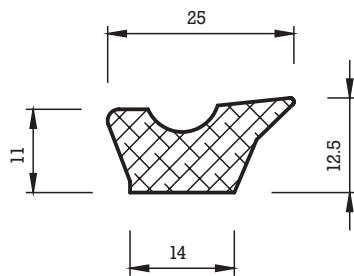
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06 024 E



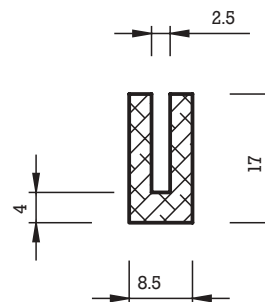
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06 021 E



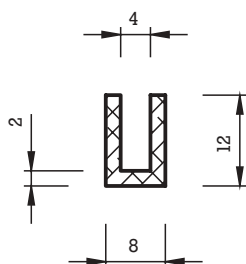
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06 001 D



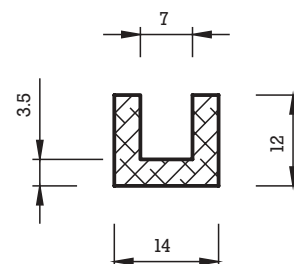
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06 016 E



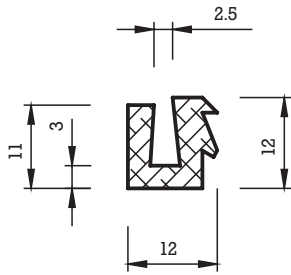
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06 015 E



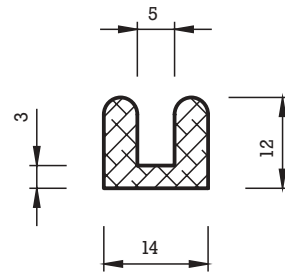
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06 031 D



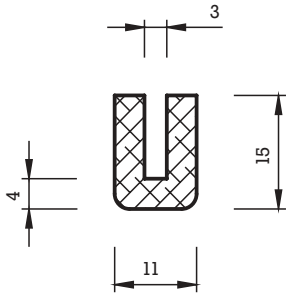
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06 033 E



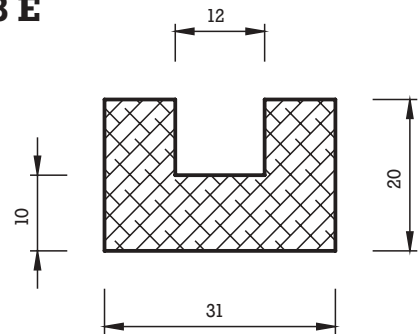
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06 042 E



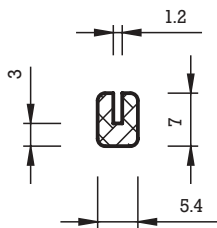
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06 038 E



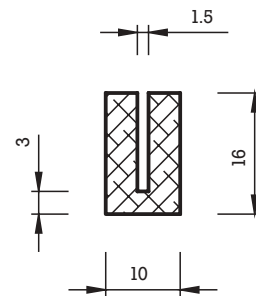
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06 041 E



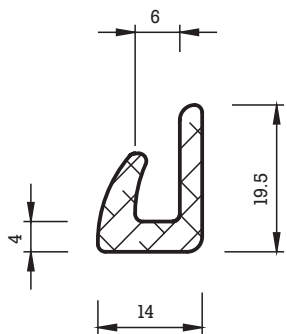
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06 046 E



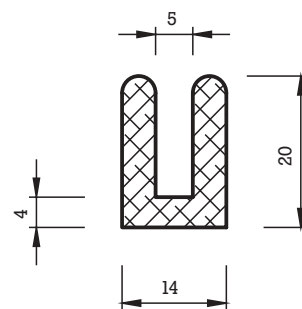
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06 050 E



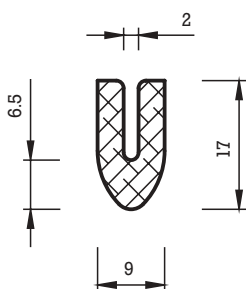
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06 063 E



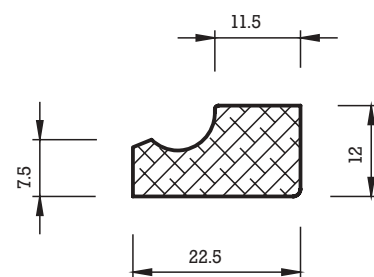
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06 069 E



1:1

06 018 E

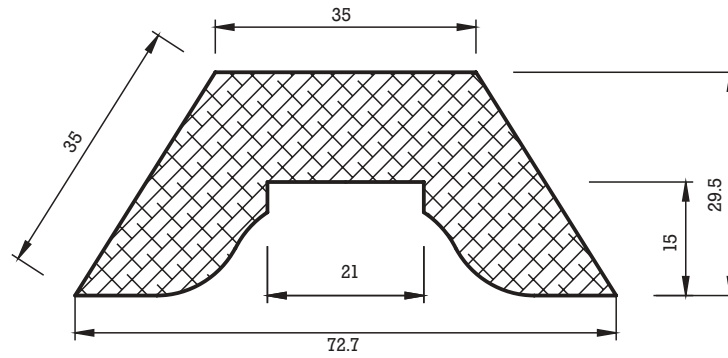


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U - Profiles

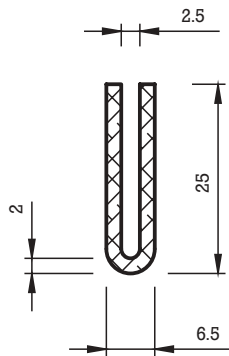
U - Profile

06 089 E



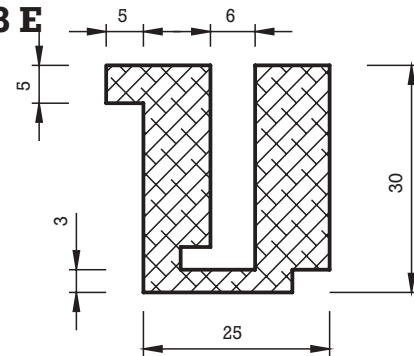
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06 062 E



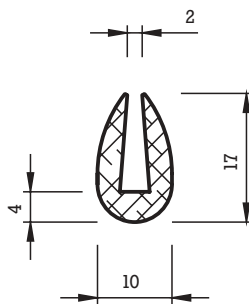
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06 088 E



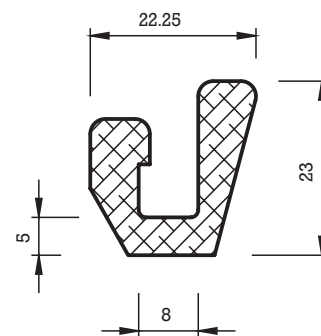
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06 086 E



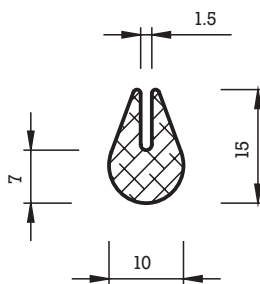
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06 095 E



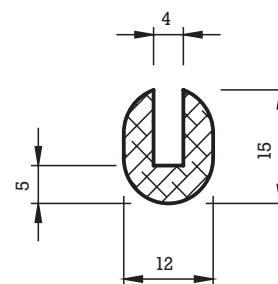
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06 094 E



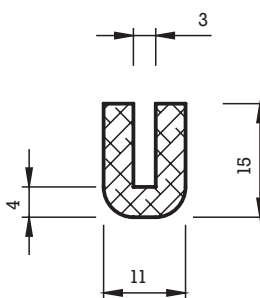
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06 102 E



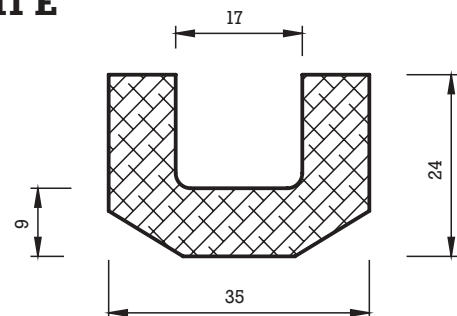
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06 108 E



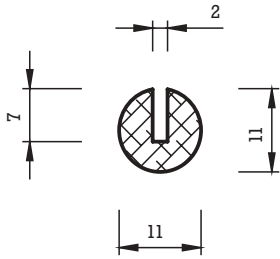
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06 111 E



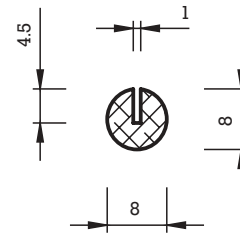
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06 114 E



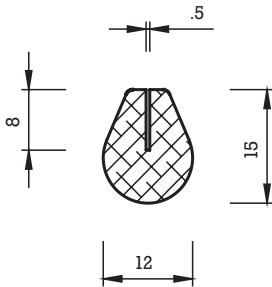
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06 113 E



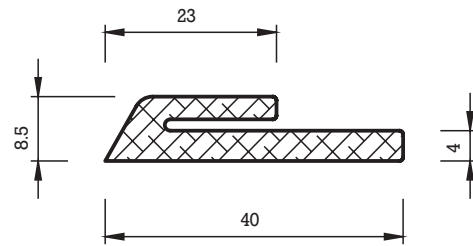
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06 115 E



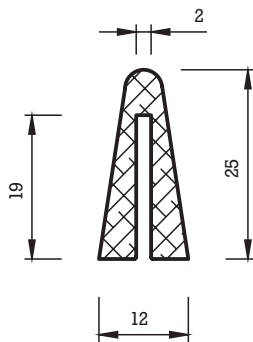
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06 114 E



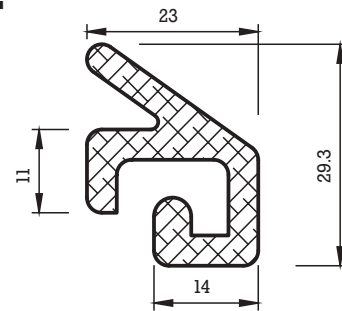
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06 120 E



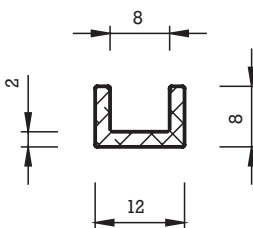
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06 118 E



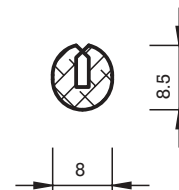
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06 123 E



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06 124 E

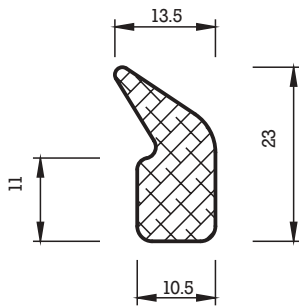


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V - Profiles

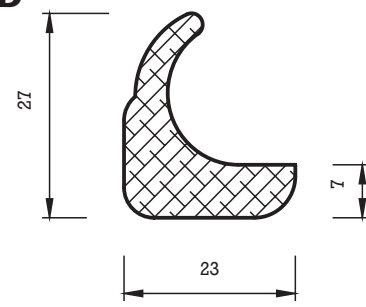
V - Profile

07 001 D



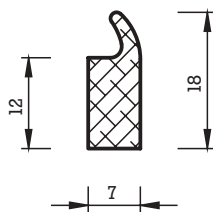
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07 006 D



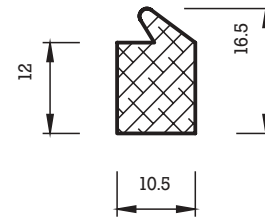
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07 023 E



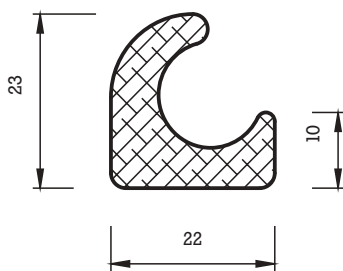
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07 002 E



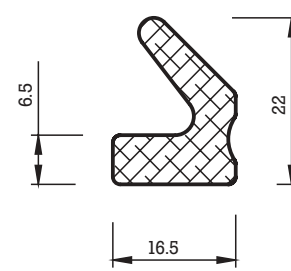
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07 010 E



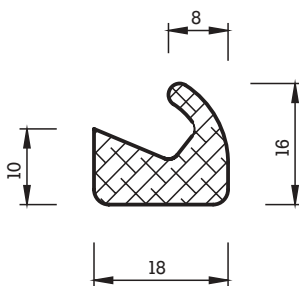
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07 026 E



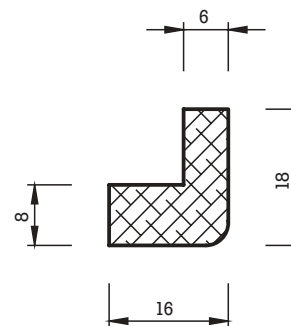
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07 021 E



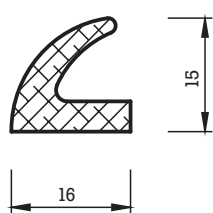
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07 018 E



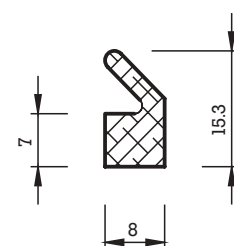
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07 022 E



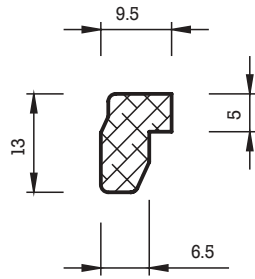
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07 042 E



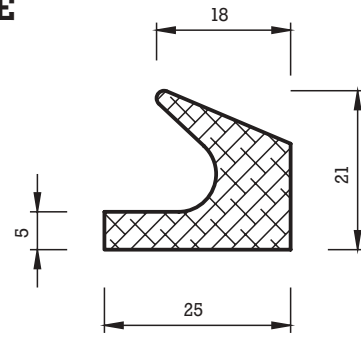
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07 047 E



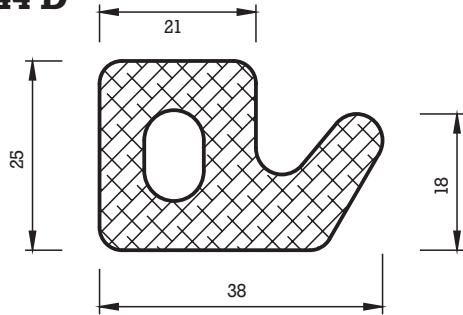
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07 054 E



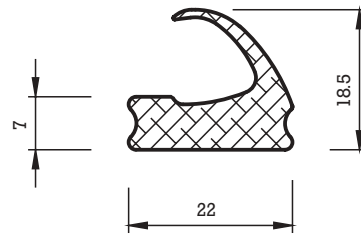
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07 044 D



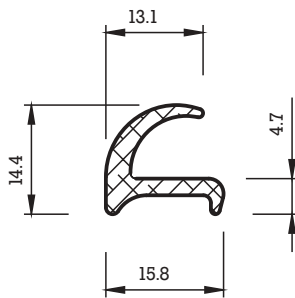
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07 071 E



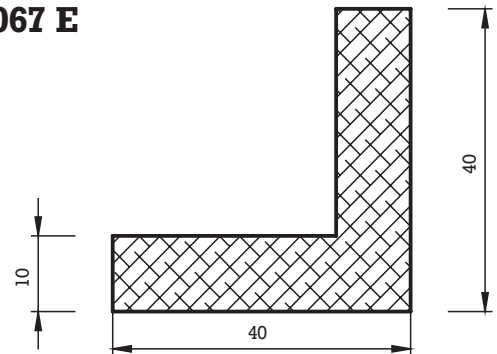
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07 065 E



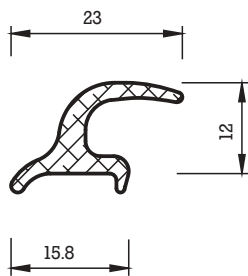
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07 067 E



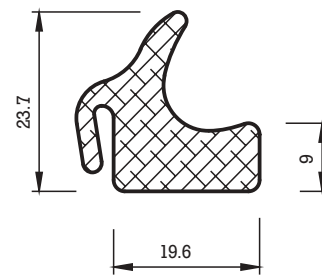
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07 073 E



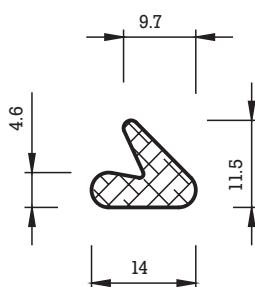
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07 069 E



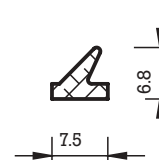
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07 062 E



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07 050 E

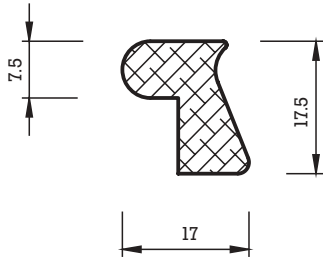


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Other Profiles

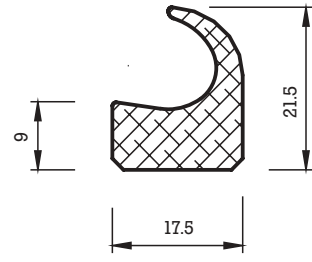
Sonderprofile

09 086 E



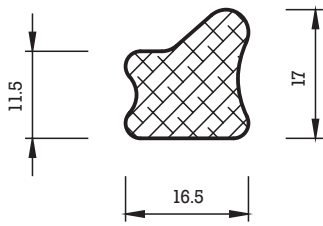
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09 090 E



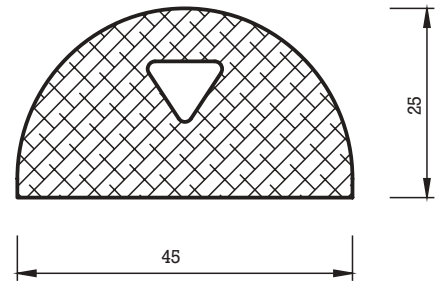
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09 091 E



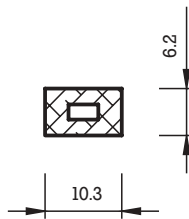
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09 112 E



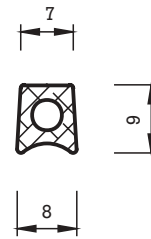
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09 140 E



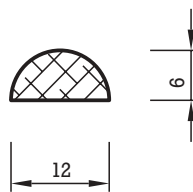
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09 123 E



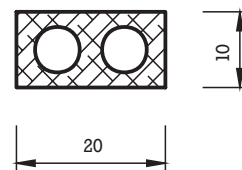
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09 018 E



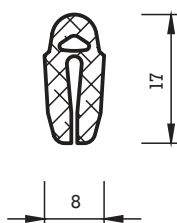
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09 128 E



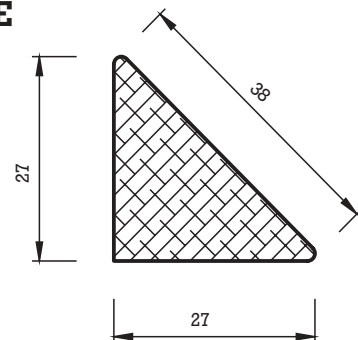
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09 131 E



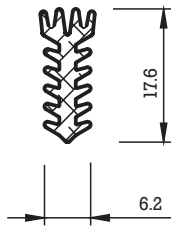
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09 139 E



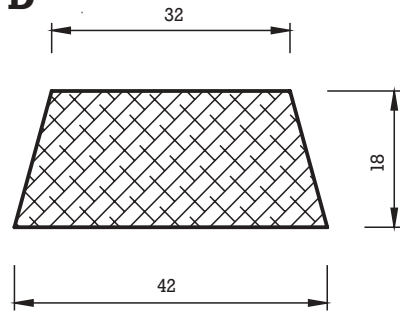
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09 012 C



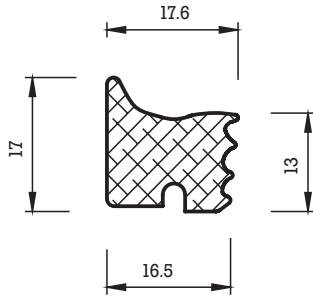
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09 017 D



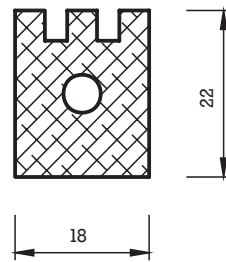
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09 129 E



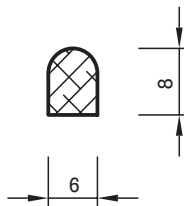
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09 049 E



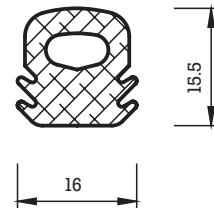
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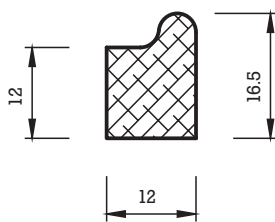
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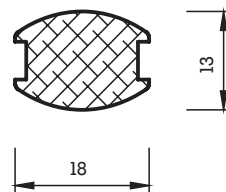
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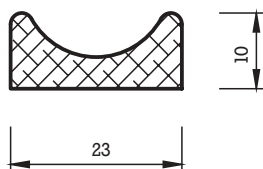
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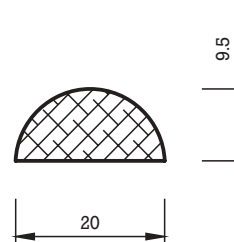
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09 223 E



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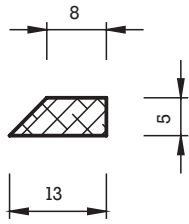
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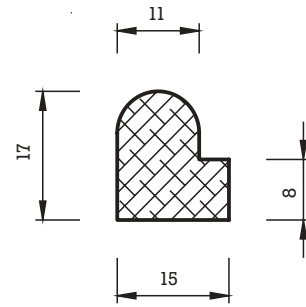
Other Profiles Sonderprofile

09 234 E



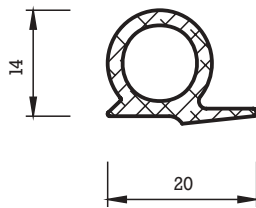
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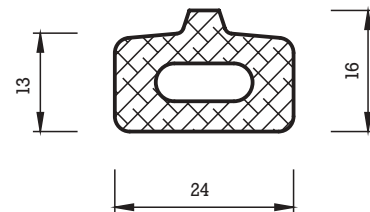
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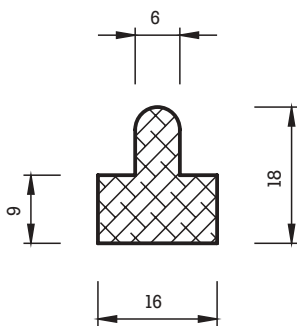
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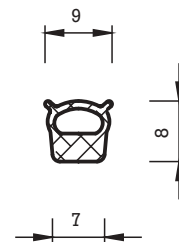
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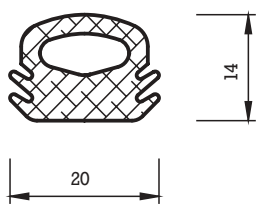
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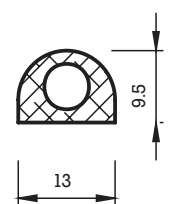
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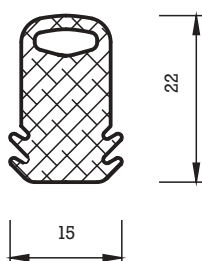
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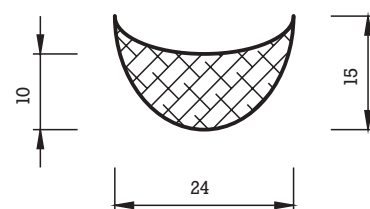
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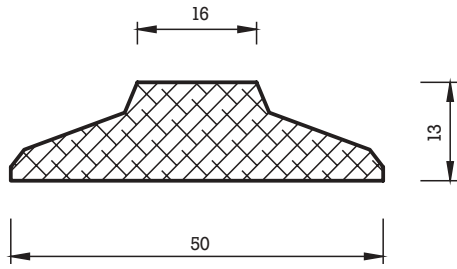
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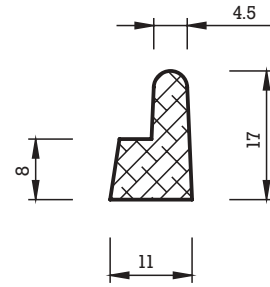
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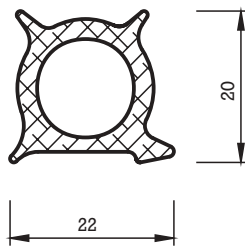
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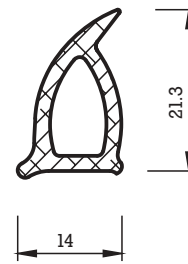
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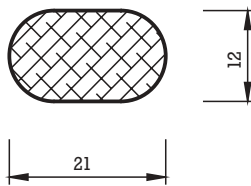
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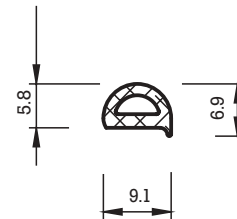
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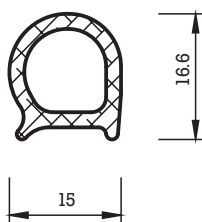
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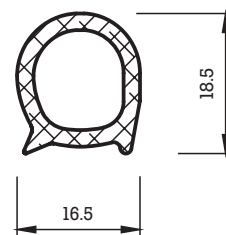
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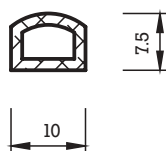
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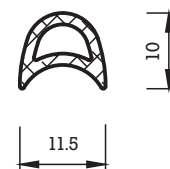
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09 267 E



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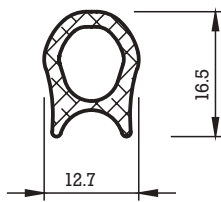
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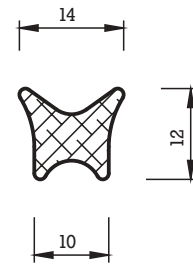
Other Profiles Sonderprofile

09 333 E



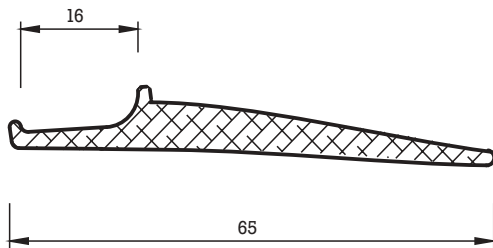
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09 336 E



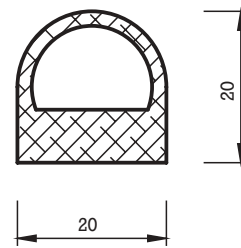
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09 337 E



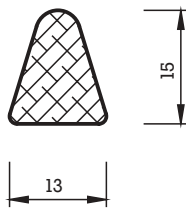
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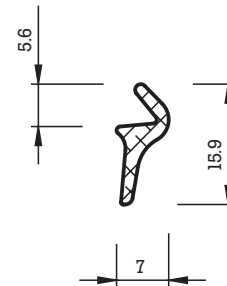
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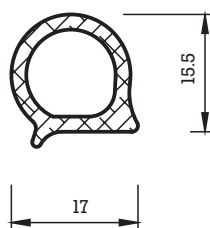
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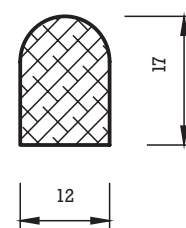
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09 350 E



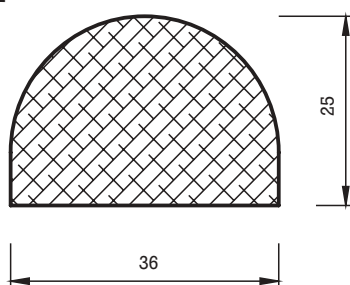
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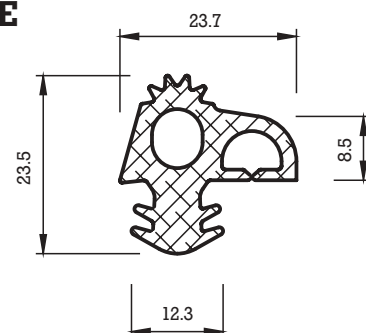
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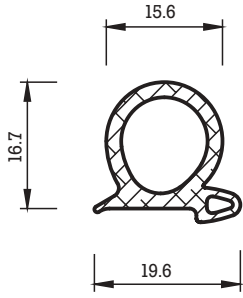
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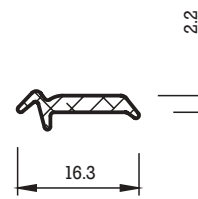
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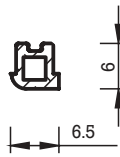
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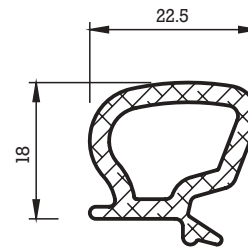
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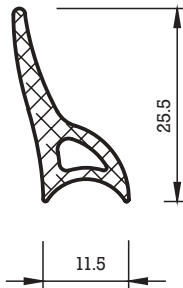
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09 387 E



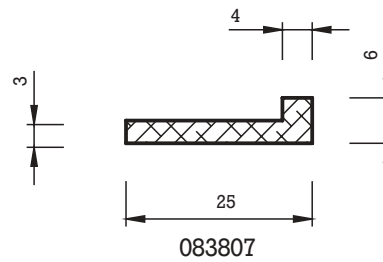
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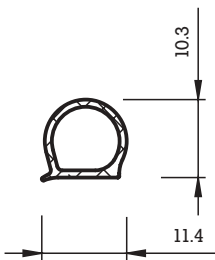
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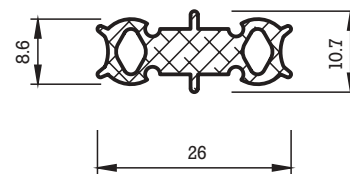
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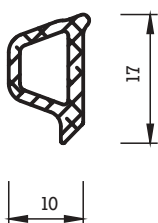
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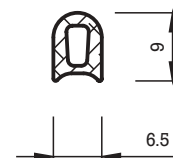
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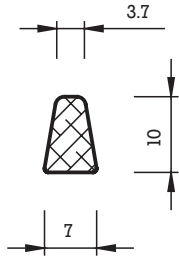
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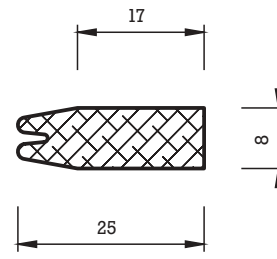
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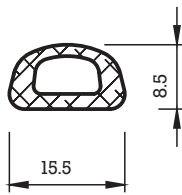
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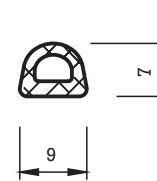
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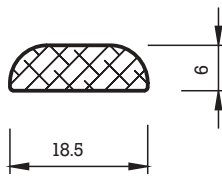
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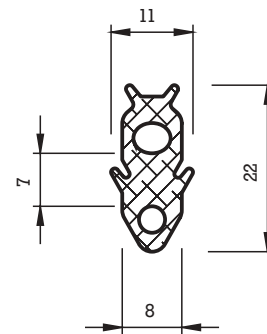
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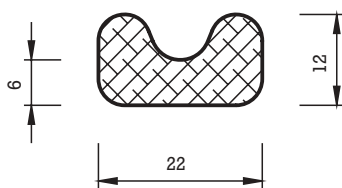
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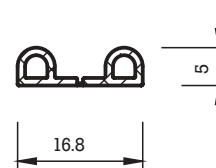
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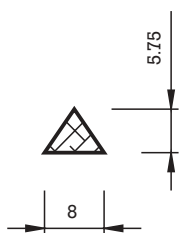
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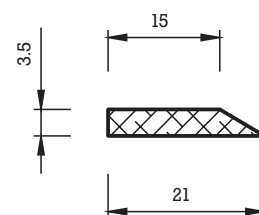
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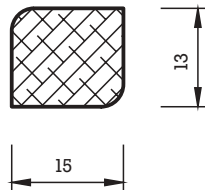
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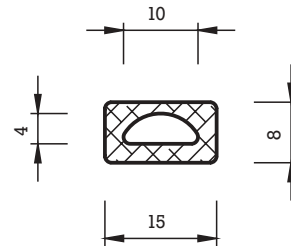
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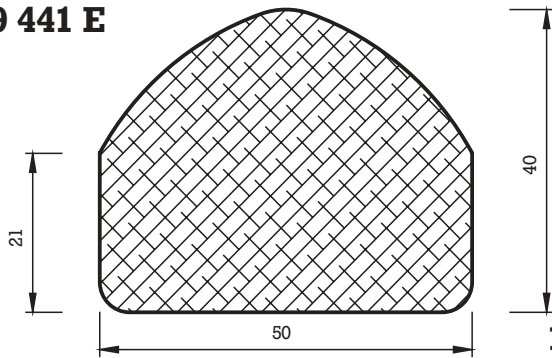
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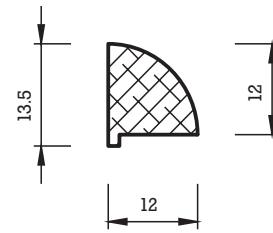
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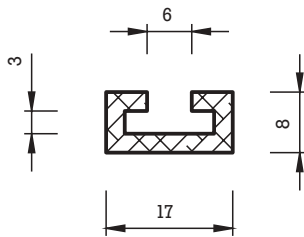
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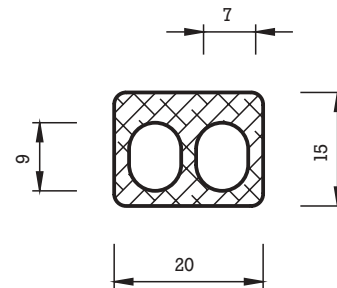
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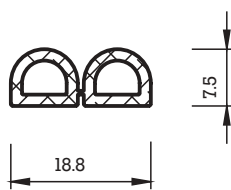
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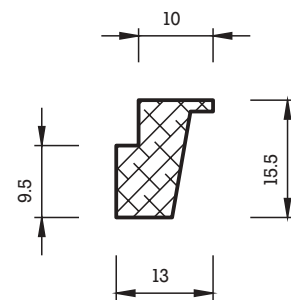
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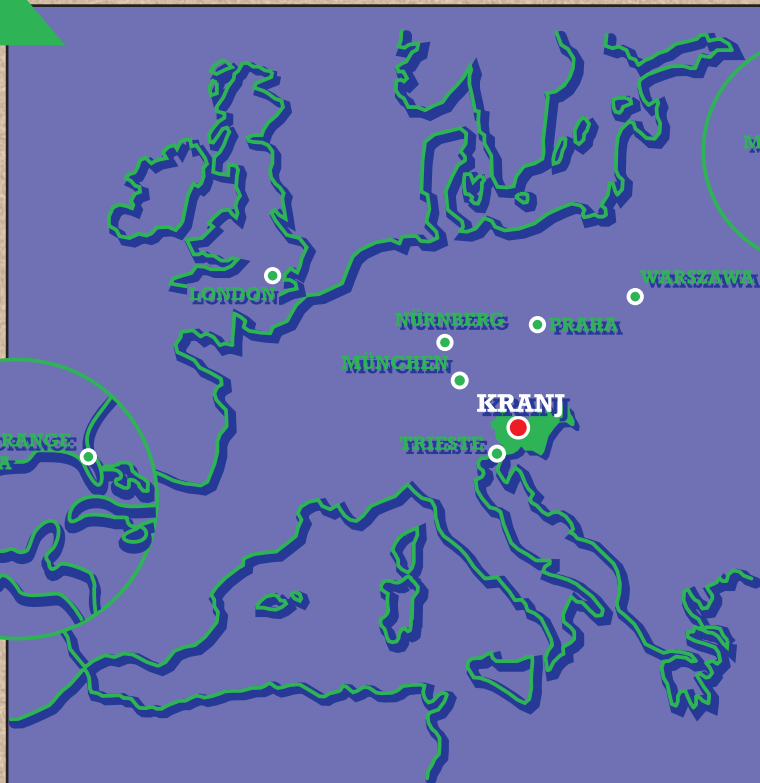
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